



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4354-041
Job Sheet 169229



Part No: D4354-041

Job Qty: 4 ea

Part Name: Bearpaw Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV b IPP REV:A 11.04.11 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/14/17	0.00	0.00	Start Up Waterjet		<i>JP</i>
100	Waterjet	4 pcs		12/14/17	0.07	1.02	Waterjet1		<i>SC</i>
110	QC	4 pcs		12/14/17	0.00	0.00	QC2 Waterjet-3		<i>SC</i> <i>DAS</i>
120	QC	4 pcs		12/14/17	0.00	0.00	QC8-4		<i>38</i>
130	Large Fab	4 pcs		12/15/17	0.00	9.52	Large Fab 1		<i>MC</i> <i>9-89</i>
140	QC	4 pcs		12/15/17	0.00	0.00	QC5		<i>EL</i>
150	QC	4 pcs		12/15/17	0.00	0.00	QC9		<i>EL</i>
160	Packaging	4 pcs		12/15/17	0.00	0.00	Packaging3 Large Fab	<i>STC05</i>	<i>AT</i> <i>1/24/12</i>
170	QC21-SA	4 Ea		12/15/17	0.00	0.00	QC21		<i>DAS</i> <i>21</i> <i>9-30</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	4	107	0	0
130-Large Fab	D4379-1	40	31	0	0

SC12845

Part Specifications

Specifications could not be found.

Plex 12/5/17 10:44 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td></td> <td></td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td></td> <td></td> <td>Supplier ☐</td> <td></td> </tr> </table>		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			Rec/Store/Packaging ☐	Other ☐			Supplier ☐	
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DART
 AEROSPACE
S019459

Bearpaw Wearplate Assembly

PART NO: D4354 - 041
Revision: Start up Operation
Operation: Mfg Date: 12/10/17
Change No: Job No: 169229

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